

Essential

HETEROGENEOUS VINYL

For
unconditional
comfort

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ESSENTIAL
CEMENT MEDIUM GREY - 25094 216

SKIRTING
MEDIUM GREY - 1411 009

ProtectWALL
UNI BRIGHT YELLOW - 26500 037
UNI MEDIUM GREY - 26500 044

FOR UNCONDITIONAL COMFORT


Whether you are designing spaces in collective areas with traffic or comfortable places to relax in, Tarkett's Essential range is an ideal solution. Now available in NEW compact as well as acoustic version, the Essential collection offers 42 fresh and versatile decors in stone, wood and gentle print designs.

The Essential range is treated with Tarkett trademarked Top Clean XP™ surface protection for extreme durability and cost-effective maintenance. For maximum versatility, the collection is also available in modular format with Tapiflex Tiles 50 (50 x 50cm) or Tapiflex Planks 50 (100 x 25cm).

 **100%**
phthalate-free

 Available in
Tapiflex Essential (acoustic)
 **Acczent Essential** (compact)

 **42**
decors

 **Residual indentation to acoustic ratio**

Tapiflex Essential (acoustic)	Acczent Essential (compact)
0.10 mm* / 20 dB	0.02 mm* / 3 dB

 **MATTE**
finish

 Available in
rolls tiles (50 x 50 cm)
planks (100 x 25 cm)



Doing Good. Together.

At Tarkett, we believe that together, we can make a positive impact on people and the planet. We strive to make high quality, sustainable flooring to help you create healthier and people-friendly spaces.

We listen to our customers' needs and collaborate with all our stakeholders to design products that deliver optimal performance, promote healthy living and respect natural resources.



We are designing for life

People spend 90% of their time indoors, working, learning and relaxing. We help you to create healthier, safer, more people-friendly indoor spaces by designing high quality, sustainable products. In particular, by continuously improving the health and environment credentials of our products, we strive to select materials that can be recovered, recycled and transformed into new products.

Essential is 100% phthalate free and with extremely low VOCs.



We are closing the loop

With our ReStart® takeback programme, we help you to manage your flooring waste effectively while contributing to safeguarding the world's natural resources and protecting the environment. We recycle your flooring offcuts and waste from our production, transforming it into new, high quality products. In this way, we can collectively close the loop and shift to a circular economy.

Essential is ReStart Ready.



We're driving collaboration.

The world's great sustainability challenges require co-operation and partnership across industries and supply chains. We encourage our customers and all our stakeholders to join us in working toward positive change. Importantly, we communicate our sustainability progress transparently, and provide you with clear information about our products and ambitions.

Doing Good. Together.

Every day, we strive to improve people's lives, preserve natural resources and respect our environment.



COMFORT BY DESIGN

Tarkett's Essential collection provides a wide range of decors enhanced by a high matte finish and 20dB acoustic to create cosy and warm spaces.

Visual comfort



42 decors
90% New

A wide range of LRV



As contrast is the key, the Essential range offers **LRV from 10 to 60** in order for the flooring to have the ideal contrast with the wall. (A difference of at least 30 points between floor and wall covering shade is advisable.)

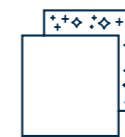
Acoustic comfort



20dB
Best in class

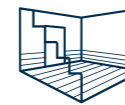
Making the Essential collection an ideal flooring solution for comfortable and cosy spaces.

Total NEW MATTE Effect



A high matte finish softens light reflected off flooring for additional occupant comfort and a more resiliastic look.

Total Harmonisation



Mix & match with: Tapiflex Stairs, ProtectWall, Tarkett KS61 skirtings, iD Square and collective housing collections.

Completely Comfortable Walking

Tarkett turns its expertise in shock absorption, usually found in sports flooring, to building occupants. Children experience greater comfort while playing on the floor, and any unfortunate falls by the elderly are cushioned.



At School

Noise pollution is an unwelcome intrusion into our daily lives. Its potential to disrupt can be even greater in school environments as it interferes with the learning process.



At Home

Less noise heightens children's concentration at school and reduces stress.

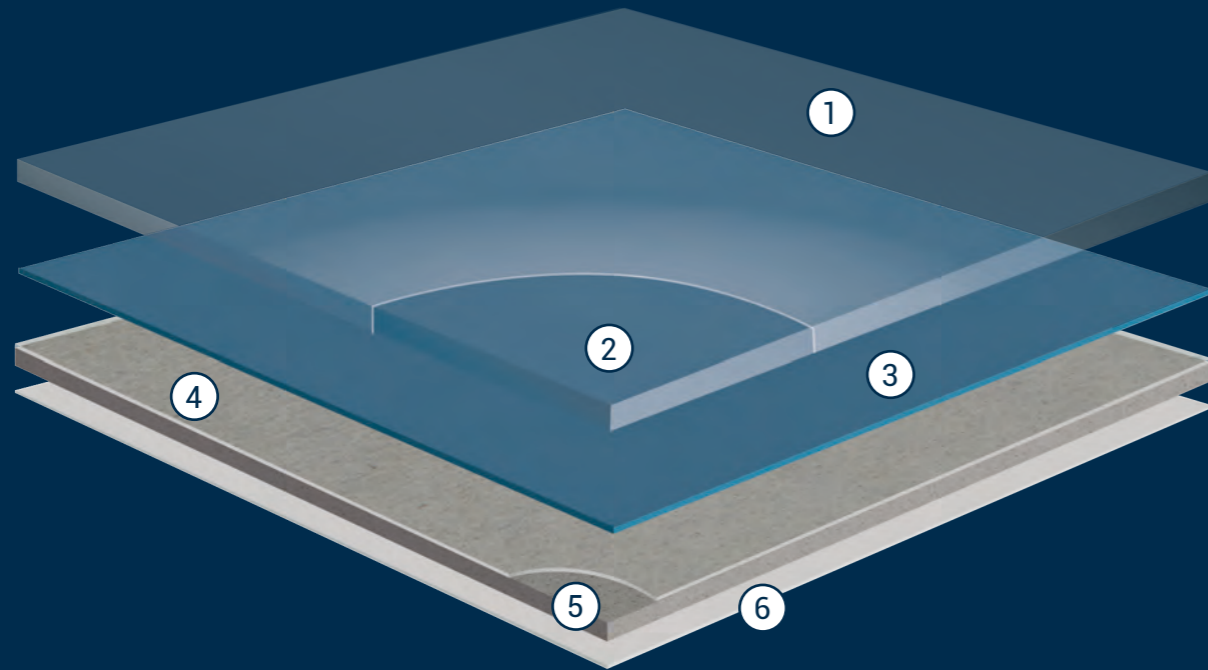
Limiting noise is vital for concentration, while making corridors and cafeterias quieter contributes to a more relaxed atmosphere.

ESSENTIAL
CHAMBRAY DARK DENIM - 25094 220
CHAMBRAY DENIM - 25094 224

ProtectWALL
BRUSHED METAL SILVER - 26500 054
CONCRETE COOL GREY - 26500 058

SKIRTING
ALUMINIUM - 1411 051

A CONCENTRATION OF TECHNOLOGY



① PUR treatment, a photo-reticulated coating, is highly resistant to abrasion and scratches

③ High quality printed designs for a vast selection of colours and patterns

⑤ Solid homogeneous calendered sheet made of recycled vinyl for resistance to indentation and tearing

② Pure PVC transparent wear layer for the best resistance to traffic and wear

④ High density glass fibre non-woven reinforcement for high dimensional stability and resistance to furniture

⑥ The Tapiflex version has high-density closed-cell foam backing for sound reduction, higher rollability and underfoot comfort

COMFORTABLE WITH TECHNICAL PERFORMANCE

Our Essential collection, is available in both acoustic and compact versions offering good slip resistance for all areas

NEW! 0,70 mm compact option



Available in rolls, tiles and plank version to suit the needs of your environment.

Resistance to indentation



0,02* mm Acczent
0,10* mm Tapiflex
*Best measured value

Minimal Maintenance



Essential may be cleaned using little water and neutral detergents between mechanical buffing in order to best resist against staining.

Reduce risk of falling



Injuries from falling or slipping can affect people of all ages and pose a major problem for public health. Essential ranges are now available in **R9** or **R10** depending on the designs.

Impeccable Presentation



Thanks to the PUR surface treatment, Essential meets a wide range of standards in terms of stain resistance. Cleaning is simple, even in special circumstances when only clear water and a steam cleaning are permitted.

Very good resistance to:

- ✓ Gouache
- ✓ Ball point pen
- ✓ Lead pencil
- ✓ Felt pen
- ✓ Shoe polish
- ✓ Bleach

CHAMBRAY
ORANGE - 25094 226

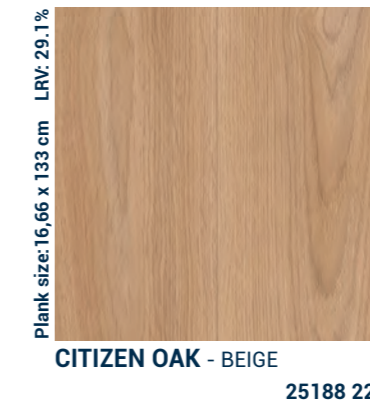
Scale 1:8



CITIZEN OAK
BEIGE - 25188 228

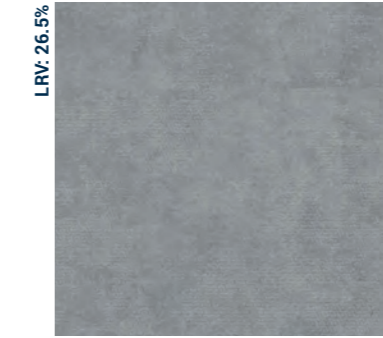
Scale 1:8

Woods

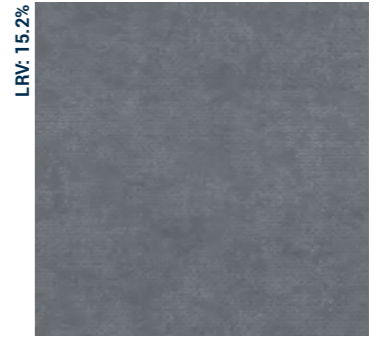


The mentioned codes refer to Tapiflex Essential, for the other versions please refer to the table page 22.

Patterns



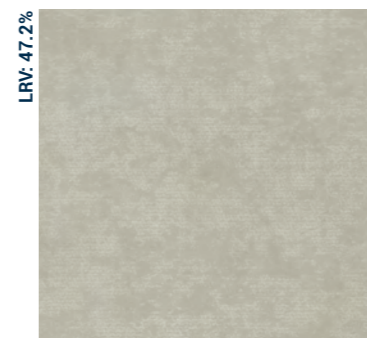
LRV: 26.5%
STAMP - LIGHT GREY
25094 204



LRV: 15.2%
STAMP - DARK GREY
25094 201



LRV: 27.6%
STAMP - OLIVE
25094 206



LRV: 47.2%
STAMP - MASTIC
25094 205



LRV: 18.5%
STAMP - PETROL
25094 208



LRV: 25.3%
STAMP - KAKI
25094 203



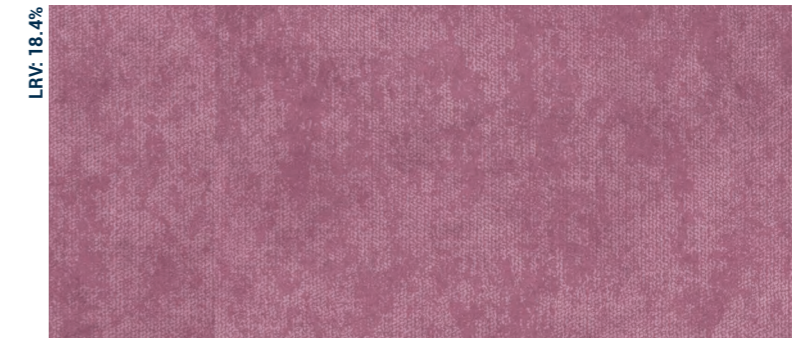


ESSENTIAL
 STAMP MINT - 25094 209
 STAMP TURQUOISE - 25094 211

ProtectWALL
 JUNGLE TONIC - 26500 068
 UNI BRIGHT EXTREME BLUE - 26500 042

SKIRTING
 GREEN BLUE - 1411 044

Patterns



STAMP - PURPLE

25094 213



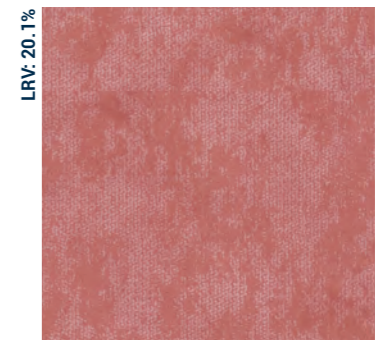
STAMP - YELLOW

25094 212



STAMP - ORANGE

25094 207



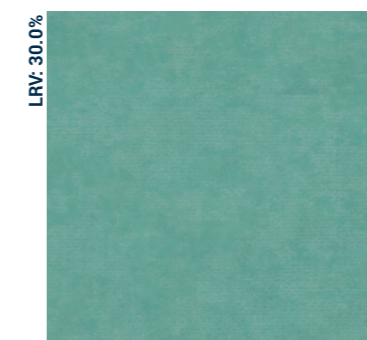
STAMP - RED

25094 210



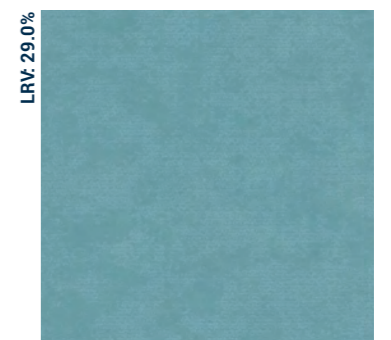
STAMP - GREEN

25094 202



STAMP - MINT

25094 209



STAMP - LIGHT TURQUOISE

25094 211

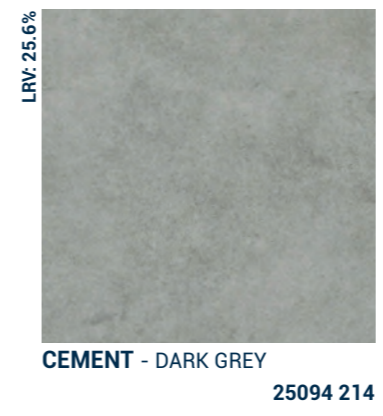


STAMP - DARK BLUE

25094 200



Mineral

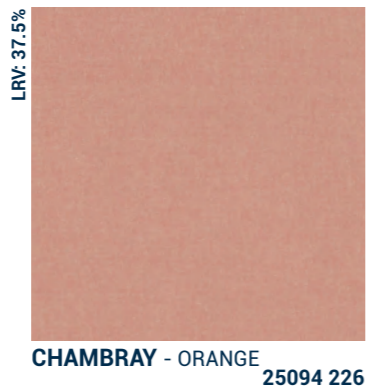
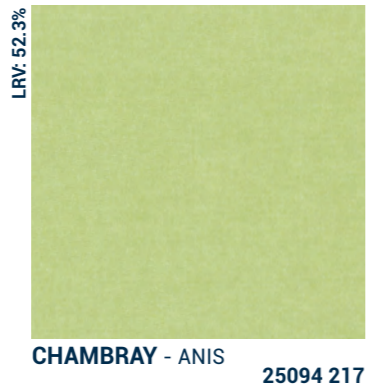


SOFT STONE
WARM GREY - 25094236

Scale 1:8

The mentioned codes refer to Tapiflex Essential, for the other versions please refer to the table page 22.

Textiles

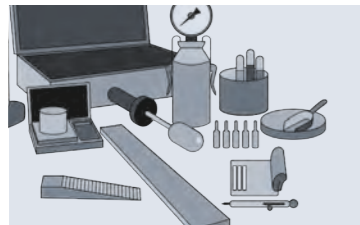


INSTALLING FLOORING TO ENSURE LONG LIFE

Tarkett has a wide variety of techniques and tips to ensure perfect installation and keep your flooring in good condition for years to come.

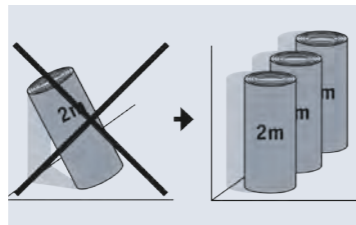
STEPS IN INSTALLING

1. Subfloor control



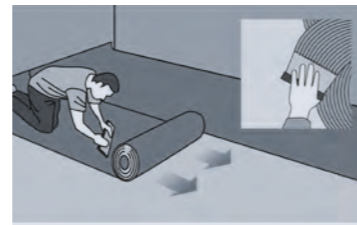
- The subfloor must be sound, hard, flat, clean and free from all types of marks, debris & residues, and not exposed to humidity.
- Absorbency must be checked and when needed, treated with a primer to have moderately absorbent subfloor.
- Refer to local standards for detailed rules and control methods.
- Stop underfloor heating for minimum 48h before installation and maintain the temperature in the room with an alternative heating source.

2. Before installation



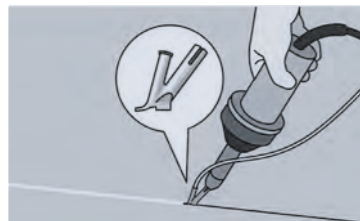
- Store 2m large rolls vertically in storage area. Larger rolls should be stored horizontally.
- Let the flooring acclimatize at least 24h before laying and cut sheets should be relaxed another 24h, both at room temperature.
- Define your layout to ensure whenever possible that joins do not coincide with doorways and main traffic lanes.
- If the room is square, the sheets should run parallel to the incoming light. In long, narrow rooms the sheets can be installed along the length of the room.

3. Rolls installation



- Butt joint when edges are straight, if not, overlap the edges and trim the two sheets simultaneously (double cut method).
- Fold the first half of the sheets.
- Apply acrylic adhesive with a spatula (TKB A1 for compact, TKB A2 for acoustic) - refer to adhesive manufacturer's instruction for waiting time.
- Fold back the first half of the flooring into the adhesive and press.
- Repeat this operation on the other half
- Excess of material close to walls and obstacles can be trimmed/flushed (freehand cut).
- Use a heavy roller on the whole surface to ensure final bonding.

4. Hot welding



- Wait minimum 24h after installation.
- Hot weld with 4mm PVC welding rod: groove (2/3 of the compact layer) and weld at approx. 400°C with a hot speed nozzle.
- Trim the welding rod in 2 steps (immediately and after 5 minutes) with a Mozart knife.

5. After installation

- Clean working area from all adhesive marks, stains and dust.
- Prevent soiling by protecting the area.
- Open the area to normal traffic 48 hours after installation and move furnitures after 72 hours.

For more detailed explanations, or specific installation methods (cove forming, tiles installation, Acczent Unik loose-lay installation), please refer to full installation notice. Please contact your local representative for any questions. Tarkett accepts no liability for adhesives and levelling compounds used, including those recommended.

A METHODOICAL APPROACH TO CLEANING

Tarkett's PUR surface treatment facilitates cleaning and decreases the need for water and solvents, reducing environmental impact. Regular and attentive cleaning maintains flooring in between periodic deep-clean buffing sessions.

General Advice

- Clean the floorcovering regularly, as this is more cost-effective and hygienic than occasional heavy-duty cleaning.
- Black rubber wheels and rubber feet can discolour the floorcovering. All chair and table legs should have good quality floor protectors. Felt pads are not recommended in commercial interiors. Hard plastic is preferred.
- Install doormats at the entrance of the buildings to catch humidity, dirt, dust etc. They must be at least three strides long (approx. 1.5 m).
- Always follow manufacturers' recommendations (detergent, cleaning machine...).

SETTING IN TRAFFIC	ACTIONS	INSTRUCTIONS
	1. Removing dust and gravel	– Dry mopping. – Vacuum cleaning.
	2. Cleaning	– Mechanical cleaning with scrubbing machine – red pad, medium speed – and water vacuuming, or combined machine. – Use neutral detergent (pH 6/8) or alkaline detergent (pH 8/12) in case of heavy soiling. – If an alkaline detergent (pH 8/12) is used, the flooring should be rinsed with water and water vacuumed.
	3. Stain removal	– A detergent should be used to remove work-site stains (glue, paint...) according to the nature of the stain. – Do not use abrasive pads.
DAILY CLEANING	ACTIONS	INSTRUCTIONS
	1. Removing dust and gravel	– Dry mopping. – Vacuum cleaning.
	2. Cleaning (if and where it's necessary)	– With flat or micro fibre mop, impregnated or not. or – With a combined machine (red pad, medium speed). – Use neutral detergent (pH 6/8).
	3. Stain removal	– For stubborn stains on the floor, use an alkaline detergent (pH 9/10) dilution according manufacturer instruction, let it work during 1 minute and sweep with a white clean cloth.
PERIODICAL CLEANING	ACTIONS	INSTRUCTIONS
	1. Light soiling	– Machine cleaning: use a scrubbing machine fitted out with soft white brushes or red pads at medium speed – Use detergent neutral or alkaline (pH 7/9)
	2. Heavy soiling	– Apply a cleaning solution (pH 10-11, after dilution) to the flooring and allow to act for 5-10 min. – Machine cleaning: use a scrubbing machine fitted out with soft white brushes or red pads at medium speed. – Vacuum up the soiled water immediately. – Rinse with clean water and allow the floor to dry.
	3. Stain removal	– For stubborn stains on the floor, use an alkaline detergent (pH 9/10) dilution according manufacturer instruction, let it work during 1 minute and sweep with a white clean cloth.

ARTICLE CODES & CORRESPONDANCE

Design	Colour	NCS	LRV (%)	Accent Essential 70	Tapiflex Essential 50	Tapiflex Tiles 50	Tapiflex Planks 50	Matching WR Unicolour	Matching skirting
STAMP	Dark Blue	S4040-R80B	12,0	25195200	25094200	25184200		1291354	KS 61 1411039
	Dark Grey	S6500-N	15,2	*	25094201			1287836	KS 61 1411008
	Green	S2060-G90Y	37,4	*	25094202	25184202		1287568	KS 61 1411036
	Kaki	S5005-G80Y	25,3	*	25094203			1287361	KS 61 1411053
	Light Grey	S4500-N	26,5	*	25094204			1287742	KS 61 1411010
	Mastic	S2005-Y20R	47,2	*	25094205			1287848	KS 61 1411054
	Olive	S4020-Y	27,6	*	25094206			1287169	KS 61 1411050
	Orange	S1060-Y70R	30,4	*	25094207			1288337	KS 61 1411047
	Petrol	S5010-B70G	18,5	*	25094208			1287223	KS 61 1411056
	Mint	S3030-B70G	30,0	*	25094209			1288343	KS 61 1411044
	Red	S2060-Y90R	20,1	*	25094210			1287893	KS 61 1411019
	Light Turquoise	S2040-B30G	29,0	25195211	25094211	25184211		1287871	KS 61 1411044
	Yellow	S2040-Y	46,6	*	25094212			1287661	KS 61 1411048
	Purple	S3040-R20B	18,4	*	25094213			1287656	KS 61 1411049
CEMENT	Dark Grey	S4502-R	25,6	*	25094214	25184214		1287382	KS 61 1411053
	Light Grey	S2002-Y50R	55,8	*	25094215			1292455	KS 61 1411053
	Medium Grey	S3502-Y	39,0	25195216	25094216	25184216		1292771	KS 61 1411053
CHAMBRAY	Anis	S2030-G70Y	52,3	25195217	25094217			1287494	KS 61 1411036
	Aqua	S3020-B30G	31,8	*	25094218			1287762	KS 61 1411044
	Corail	S1060-Y90R	28,0	25195219	25094219			1287868	KS 61 1411019
	Dark Denim	S6010-R70B	15,0	*	25094220			1288386	KS 61 14110039
	Dark Grey	S5502-Y	21,2	*	25094221			1287491	KS 61 1411008
	Green	S3020-G70Y	36,4	*	25094222			1287229	KS 61 1411053
	Grey Beige	S2005-Y80R	47,9	*	25094223			1292770	KS 61 1411053
	Denim	S4010-R70B	32,0	25195224	25094224			1287740	KS 61 1411053
	Light Grey	S3502-Y	37,6	*	25094225			1287027	KS 61 1411053
	Orange	S1040-Y80R	37,5	*	25094226			1287133	KS 61 1411047
	Dark Aqua	S5010-B30G	19,7	*	25094227			1287816	KS 61 1411056
	CITIZEN OAK	Beige	S4020-Y30R	29,1	*	25188228		25067033	1292373
Brown		S5010-Y30R	18,4	*	25188229			1287664	KS 61 1411054
Light Grey		S2502-Y	46,2	25196230	25188230			1287716	KS 61 1411012
Dark Grey		S5005-Y20R	22,9	*	25188231		25067192	1287373	KS 61 1411054
Natural		S2010-Y20R	39,5	25196232	25188232		25067088	1292855	KS 61 1411052
FRENCH OAK	Dark Grey	S5005-Y20R	19,4	*	25190000			1287537	KS 61 1411054
	Medium Grey	S4010-Y30R	29,4	*	25190001			1287373	KS 61 1411054
	White	S3005-Y20R	41,1	*	25190100			1287178	KS 61 1411054
SOFT STONE	Beige	S1505-Y40R	52,7	*	25094234	25184234		1287069	KS 61 14110054
	Cold Grey	S2000-N	51,6	25195235	25094235	25184235		1287630	KS 61 1411011
	Warm Grey	S2002-Y50R	50,0	*	25094236	25184236		1292770	KS 61 1411012
TISSE	Dark Grey	S6000-N	16	*	25094301			1287482	KS 61 1411009
	Grey Beige	S3005-Y50R	40,5	25195005	25094005			1287291	KS 61 1411054
	Medium Grey	S4000-N	31,7	*	25094002			1287483	KS 61 1411010

* Available on demand

TENDER SPECIFICATIONS

Tapiflex Essential 50

The selected flooring similar to Tapiflex Essential 50 belongs to the acoustic vinyl floors category under EN standard 649, available in 2m wide sheet with a Group T wear rating.

The product formulation does not contain phthalate based plasticizer. It is built on a calendered backing layer made of recycled vinyl flooring material. It contains 20% recycled material. The product is built with a high density foam backing reinforced with glass fibre and a high quality printed design.

The **wear layer of 0.50 mm** is reinforced with a UV photo-cross-linked polyurethane TopClean XP™ treatment, which suppresses any wax and regenerating polish spray maintenance operations. It has an **acoustic performance of 20 dB and a static indentation resistance ≤ 0.12 mm.**

Its emission rate of volatile organic compounds in air is very low, measured after 28 days according to EN standard 16516. Close to zero emission (quantification limit), TVOC, TSVOC and formaldehyde emissions are below 10 µg/m³.

It is free of formaldehyde and is 100% REACH compliant.

It is 100% recyclable and installation off-cuts can be collected and recycled in new products through the Tarkett ReStart® programme.

Tapiflex Essential comes with a 10 Year Warranty.

Accent Essential 70

The selected flooring similar to Accent Essential 70 belongs to the compact vinyl floors category under ISO standard 10582, available in 2m wide sheet with a Type I binder content.

The product formulation does not contain phthalate based plasticizer. It is built on a calendered backing layer made of recycled vinyl flooring material. It contains over 30% recycled material.

The **wear layer of 0.70 mm** is reinforced with a UV photo-cross-linked polyurethane TopClean XP™ treatment, which suppresses any wax and regenerating polish spray maintenance operations. It has a static indentation resistance ≤ 0.03 mm. Its emission rate of volatile organic compounds in air is very low, measured after 28 days according to EN standard 16516. Close to zero emission (quantification limit), TVOC, TSVOC and formaldehyde emissions are below 10 µg/m³.

It is free of formaldehyde and is 100% REACH compliant.

It is 100% recyclable and installation off-cuts can be collected and recycled in new products through the Tarkett ReStart® programme.

Accent Essential comes with a 10 Year Warranty.

More excellent reasons to choose Tarkett Essential

- ✓ 100% Phthalate Free
- ✓ No formaldehyde
- ✓ 100% recyclable
- ✓ Test reports and certificates available upon request
- ✓ Optimal indoor air quality
- ✓ TVOC ≤ 10 µg/m³ after 28 days
- ✓ ISO 14001 certified production site
- ✓ REACH Compliant and CE Marking

TECHNICAL DATA	STANDARD	TAPIFLEX ESSENTIAL 50	TAPIFLEX TILES 50	TAPIFLEX PLANKS 50	ACCZENT ESSENTIAL 70
CLASSIFICATION					
Classification	EN 651	Heterogeneous Acoustic floor covering based on polyvinyl chloride	Heterogeneous Acoustic floor covering based on polyvinyl chloride	Heterogeneous Acoustic floor covering based on polyvinyl chloride	-
	EN ISO 10582	-	-	-	Heterogeneous Compact floor covering based on polyvinyl chloride
	EN ISO 10874	33-42	33-42	33-42	34-43
Wear group	EN 651	T	T	T	-
Wear layer binder content	EN ISO 10582	-	-	-	Type I
TECHNICAL CHARACTERISTICS					
Total thickness	EN ISO 24346	3.30 mm	3.30 mm	3.30 mm	2.00 mm
Total weight	EN ISO 23997	2770 g/m ²	3212 g/m ²	3212 g/m ²	3069 g/m ²
Wear layer thickness	EN ISO 24340	0.50 mm	0.50 mm	0.50 mm	0.70 mm
Form of delivery	EN ISO 24341 (rolls)	Approx. 23 running metres x 200 cm	-	-	Approx. 23 running metres x 200 cm
	EN ISO 24342 (tiles)	-	50 x 50 cm - 20 tiles/box = 5 sqm	-	-
	EN ISO 24342 (planks)	-	-	100 x 25 cm - 20 planks/box = 5 sqm	-
PERFORMANCES FOR CE MARKING REQUIREMENTS (EN 14041)					
Declaration of Performance	EN 14041	0120-0057-DoP-2014-05	0120-0061-DoP-2014-05	0120-0061-DoP-2014-05	0120-079-DoP-2019-02
Reaction to fire	EN 13501-1	B _s -s1 glued over any A ₂ or A ₁ substrate (concrete) C _s -s1 glued over any derivate wood substrate	B _s -s1 glued over any A ₂ or A ₁ substrate (concrete) C _s -s1 glued over any derivate wood substrate	B _s -s1 glued over any A ₂ or A ₁ substrate (concrete) C _s -s1 glued over any derivate wood substrate	B _s -s1 glued over any A ₂ or A ₁ substrate (concrete) B _s -s1 glued over any derivate wood substrate
Electrostatic properties	EN 1815	≤ 2.0 kV	≤ 2.0 kV	≤ 2.0 kV	≤ 2.0 kV
Thermal resistance	EN ISO 10456	0.04 m ² K/W	0.04 m ² K/W	0.04 m ² K/W	0.02 m ² K/W
Slip resistance	EN 13893	≥ 0.3	≥ 0.3	≥ 0.3	≥ 0.3
TECHNICAL PERFORMANCES					
Residual indentation	EN ISO 24343-1	Required value: ≤ 0.20 mm Best measured value*: 0.10 mm Average measured value*: 0.12 mm	Required value: ≤ 0.20 mm Best measured value*: 0.10 mm Average measured value*: 0.12 mm	Required value: ≤ 0.20 mm Best measured value*: 0.10 mm Average measured value*: 0.12 mm	Required value: ≤ 0.10 mm Best measured value*: 0.02 mm Average measured value*: 0.03 mm
Impact sound reduction	NF EN ISO 717 / 2	ΔL _w = 20 dB	ΔL _w = 19 dB	ΔL _w = 19 dB	ΔL _w = 3 dB
Acoustical improvement	NF S31-074	L _{w,red} < 65 dB - Class A	L _{w,red} < 65 dB - Class A	L _{w,red} < 65 dB - Class A	L _{w,red} < 85 dB - Class C
Slip resistance ⁽¹⁾	DIN 51130	R9/R10 (Citizen Oak)	R9	R10 (Citizen Oak)	R9/R10 (Citizen Oak)
Furniture leg	EN 424	No damage	No damage	No damage	No damage
Castor chair	ISO 4918	No damage	No damage	No damage	No damage
Curl resultant to heat	EN ISO 23999	≤ 8 mm	≤ 2 mm	≤ 2 mm	≤ 8 mm
Light fastness	EN ISO 105-B02	≥ 6	≥ 6	≥ 6	≥ 6
Dimensional stability	EN ISO 23999	≤ 0.10%	≤ 0.10%	≤ 0.10%	≤ 0.10%
Chemical resistance	EN ISO 26987	Not affected	Not affected	Not affected	Not affected
Underfloor heating		Suitable (maximum 27°C)	Suitable (maximum 27°C)	Suitable (maximum 27°C)	Suitable (maximum 27°C)
ENVIRONMENTAL PERFORMANCES					
Total VOC emissions	ISO 16000-9	≤ 10 µg/m ³ (after 28 days)	≤ 10 µg/m ³ (after 28 days)	≤ 10 µg/m ³ (after 28 days)	≤ 10 µg/m ³ (after 28 days)
COLOURS					
		42	8	3	10

The above information is subject to modification for the benefit of further improvement. (02/19). *For information - not binding.

Tarkett's instructions regarding installation, cleaning and maintenance should be observed. Please contact Tarkett at the address shown for these instructions.

Tarkett Sustainability TAG

Tapiflex Essential 50

Tapiflex Tiles 50

Tapiflex Planks 50

Acczent Essential 70

Colour code	NCS	Welding Rod	Corresponding skirting KS61	Colour code	NCS	Welding Rod	Corresponding skirting KS61	Colour code	NCS	Welding Rod	Corresponding skirting KS61	Colour code	NCS	Welding Rod	Corresponding skirting KS61	Colour code	NCS	Welding Rod	Corresponding skirting KS61				
25094 002	S 4000-N	1287 483	1411 010	25094 205	S 2005-Y20R	1287 848	1411 054	25094 212	S 2040-Y	1287 661	1411 048	25094 219	S 1060-Y30R	1287 868	1411 019	25094 226	S 1040-Y30R	1287 133	1411 047	25188 229	S 5010-Y30R	1287 664	1411 054
25094 005	S 3005-Y50R	1287 291	1411 054	25094 206	S 4020-Y	1287 169	1411 050	25094 213	S 3040-R20B	1287 656	1411 049	25094 220	S 6010-R70B	1288 386	1411 039	25094 227	S 5010-B30G	1287 816	1411 056	25188 230	S 2502-Y	1287 716	1411 012
25094 200	S 4040-R80B	1291 354	1411 039	25094 207	S 1060-Y70R	1288 337	1411 047	25094 214	S 4502-R	1287 382	1411 053	25094 221	S 5502-Y	1287 491	1411 008	25094 234	S 1505-Y40R	1287 069	1411 054	25188 231	S 5005-Y20R	1287 373	1411 054
25094 201	S 6600-N	1287 836	1411 008	25094 208	S 5010-B70G	1287 223	1411 056	25094 215	S 2002-Y50R	1292 455	1411 053	25094 222	S 3020-G70Y	1287 229	1411 053	25094 235	S 2000-N	1287 630	1411 011	25188 232	S 2010-Y20R	1292 855	1411 052
25094 202	S 2060-G90Y	1287 568	1411 036	25094 209	S 3030-B70G	1288 343	1411 044	25094 216	S 3502-Y	1292 771	1411 053	25094 223	S 2005-Y30R	1292 770	1411 053	25094 236	S 2002-Y50R	1292 770	1411 012	25190 000	S 5005-Y20R	1287 537	1411 054
25094 203	S 5005-G80Y	1287 361	1411 053	25094 210	S 2060-Y30R	1287 893	1411 019	25094 217	S 2030-G70Y	1287 494	1411 036	25094 224	S 4010-R70B	1287 740	1411 053	25094 301	S 6000-N	1287 482	1411 009	25190 001	S 4010-Y30R	1287 373	1411 054
25094 204	S 4500-N	1287 742	1411 010	25094 211	S 2040-B30G	1287 871	1411 044	25094 218	S 3020-B30G	1287 762	1411 044	25094 225	S 3502-Y	1287 027	1411 053	25188 228	S 4020-Y30R	1292 373	1411 025	25190 100	S 3005-Y20R	1287 178	1411 054

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